



## **1979-2004 Mustang Anti Roll Bar Instructions**

### **Parts # 327412**

**The 79-04 Mustang Anti Roll Mounts above the front portion of the upper control arms. To install the Racecraft Inc. Anti Roll start by cleaning the chassis in the area that the weld plates will be mounted. Hold the weld plates in position and mark the 3 holes, center punch and drill out 7/8". On 9" applications with low ride height cars it is critical that the weld plates are located as high and as far forward as absolutely possible. The backside of the weld plate is machined to fit over the spot weld tab that attaches the factory upper control arm bracketry to the inner frame rail. The location of potential interference is at the top carrier bolt where the 3<sup>rd</sup> member bolts into the housing. After the six holes are drilled into the frame hold the weld plates into position, slide the anti roll bar bearing plate assembly between the weld plates and bolt together. With a small hammer tap the weld plates flat to the frame rails and tack into position. A little endplay on the shaft is good (up to 1/16") for easy installation and removal. Next remove shaft, bearing plate assembly and weld the weld plates into the car. During final installation apply red loctite to the O.D. of the shaft ends, the I.D. of the bearings, and slide assembly together. Bolt into car and let the loctite cure for 24 hours.**