

Mini Tub Installation Instructions:

- 1.) Remove complete interior including trim panels, carpet and seats.**
- 2.) Remove the bulk of the old inner wheel- house and shock tower.
(See photo)**



- 3.) Start laying out your cut lines for the mini tubs, lay out the rear cut lines by running a straight line from the back of the passenger side wheel- house to the back of the driver side wheel house.**

The forward cut lines are done the same way.

The cut lines running from front to back are determined by locating the inside of the inner frame rail (be sure and leave the inside of the inner rail intact).

Once you have located that point project a straight line forward to your forward cut line. (See photo)



- 4.) Carefully cut along these lines removing a small section of outer frame rail, and a small section of the lower control arm mount.
(See photo)



- 5.) Once you have made all your cuts finish cleaning off the outer frame rail of all tabs and brackets and grind smooth.
(See photo)



- 6.) Using 1/8" plate box the open section of rear frame rails and the open areas of lower control arm pocket.
(See photos)



- 7.) Finish cut the rest of the old inner wheel-house out and grind smooth all the seam sealer.
(See photo)



- 8.) Assemble the mini tubs leaving some extra material at each end for trimming.
- 9.) Start fitting new mini tub assembly and tack in place once you have the tub leveled with the outer wheelhouse.
- 10.) Finally weld tub using short beads (1 inch or so) spaced every 2- 2 ½ inches.

Finished Photos

